



2K5 ON/OFF MAINTENANCE

The following is a step by step guide to maintaining your 2K5 On/Off.

Tools you will need:

Needle nose pliers

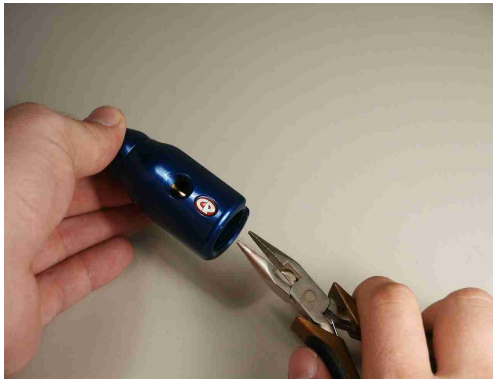
O-ring pick

O-ring grease (Dow 55, Dow 33, etc)

Marker oil

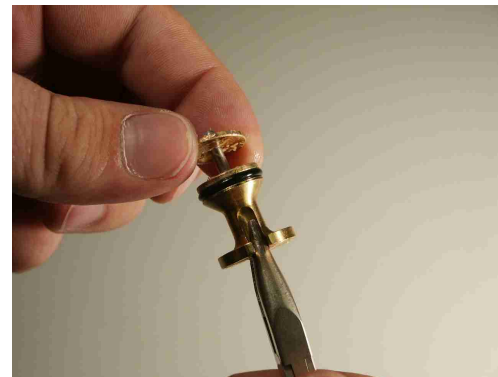
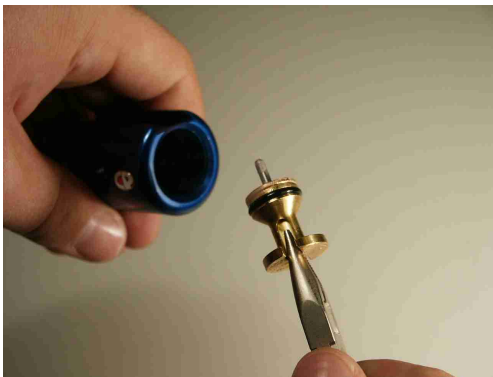
Step 1

With needle nose pliers grab brass insert through back of asa and pull out.



Step 2

Remove bleed washer.



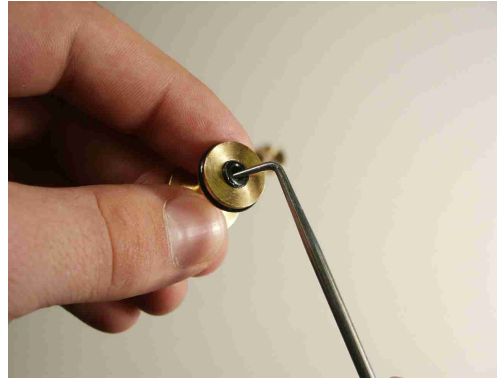
Step 3

Remove plunger pin.



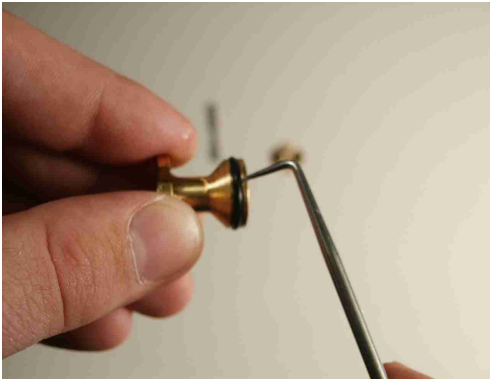
Step 4

Remove and replace face o-ring.
O-ring size is 005.



Step 5

Remove and replace outer o-ring.
o-ring size is 013.



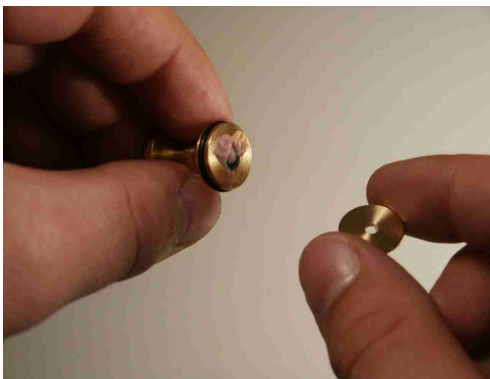
Step 6

Place a small amount of grease on
face o-ring.



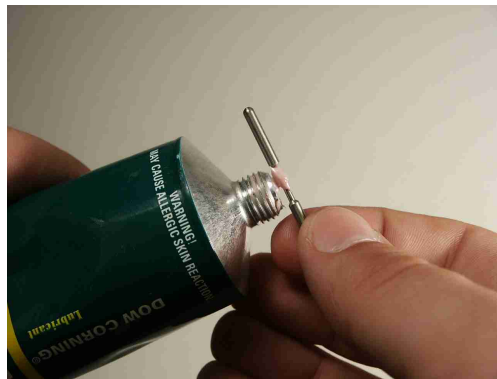
Step 7

Replace bleed washer.



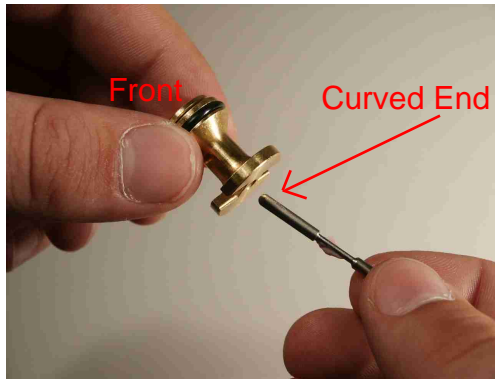
Step 8

Grease plunger pin. Place grease
around the center section of the
pin.



Step 9

Replace plunger pin. Curved end towards the front.

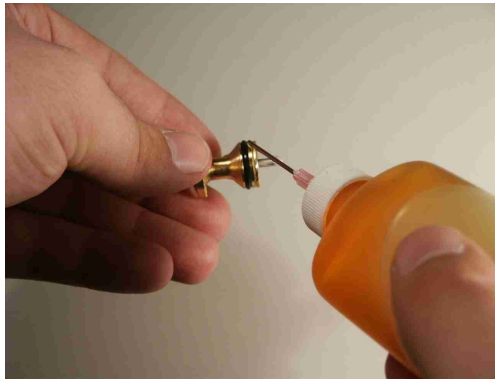


You should now have an assembled 2K5 On/Off insert that looks like this.



Step 10

Place a small amount of marker oil on outer o-ring.



Step 11

Push insert into 2K5 On/Off body until it stops (should snap in).



Congratulations you have now rebuilt your 2K5 On/Off.



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